



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4634-045
Job Sheet 167756



Part No: D4634-045

Job Qty: 1 pcs

Part Name: Aft, Center Ceiling Panel Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/6/17

Job Tracking No:

Due Date: 12/8/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Era Helicopters LLC (CERAH01)

PO Box 79459, Attn: Accounts Payable Houston, TX, 77279-9459 USA ph:(337) 478-6131

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/7/17	0.00	0.00	Start Up Small Fab		
100	Small Fab	1 pcs		12/7/17	0.00	0.00	Small Fab		
110	Small Fab	1 pcs		12/8/17	0.00	1.00	Small Fab		
120	QC	1 pcs		12/8/17	0.00	0.00	QC5		PD 12-12-27
130	Packaging	1 pcs		12/8/17	0.00	0.00	Packaging3		
140	QC	1 pcs		12/8/17	0.00	0.00	QC21		

Part Op 110 - ***BEFORE INTALLING D4728-055, APPLY A 3/16" SEEM OF PLASTIC-WELD 2 ON TOTAL LENGHT OF PART
Descriptions: ON EANCH SIDE OF LIGHT, LET DRY FOR ONE HOUR*** PLASTIC-WELD 2 BATCH : _____ 1-
Assemble as per Dwg D4634-045 2- install No Smoking & seat belt symbols 3- Install led lights 4- Install Air valves
5-Install Wiring Harness

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	2351-20-27-C3C 5019907	1	38	0	0
	50-009-2 5019906	1	287	0	0
	D4634-145 5022945	1	0	0	0
	D4646-1 5019905 x1	2	25	0	0
	D4652-3 5006139 x1	2	9	0	0
	D4652-5 5019893 x1	2	11	0	0
	D4728-049 5124736	1	3	0	0
	D4728-055 5019878	1	6	0	0
	PLT1.5M-M 5019874	10	2,578	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Suspect Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube</td><td style="width:5%;">☐</td> <td style="width:15%;">Cross tube</td><td style="width:5%;">☐</td> <td style="width:15%;">Water Jet</td><td style="width:5%;">☐</td> <td style="width:15%;">Engineering</td><td style="width:5%;">☐</td> </tr> <tr> <td>Chining</td><td>☐</td> <td>Small Fab</td><td>☐</td> <td>Prod. Eng. Coord.</td><td>☐</td> <td>Quality</td><td>☐</td> </tr> <tr> <td>ing</td><td>☐</td> <td>Finishing</td><td>☐</td> <td>Rec/Store/Packaging</td><td>☐</td> <td>Other</td><td>☐</td> </tr> <tr> <td></td><td></td> <td>Composite</td><td>☐</td> <td>Supplier</td><td>☐</td> <td></td><td></td> </tr> </table>				Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐	Chining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐	ing	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐			Composite	☐	Supplier	☐																																																																										
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